

## Case Studies









## Frederick Gough School, Scunthorpe











**Project:** Interactive Seating Installation

**Client:** ITV Headquarters

**Location:** Media City, Salford, Manchester

**Collaboration:** Kin Design

#### **Details:**

We worked closely with our parent group WEC and Kin Design to produce this eye catching stainless steel outdoor seating installation for ITV HQ at Media City, Salford. The seating is completely bespoke and designed to create a social seating area for the public and staff to use.

The 16m long stainless steel 'ribbon' was formed and fabricated over a period of 8 weeks to match Kin Designs' CAD model. The sections were individually polished to a uniform super satin finish including the blending and dressing of all welded joints.

For the installation, the piece was delivered in three sections and lifted into place using a 100t Hi-ab crane, positioned, fixed to the ground, welded, re-polished and painted on site.

Goose Foot works closely with the public and private sector across the UK to design and manufacture street furniture, whether in batch orders or one-off bespoke products.

#### The Project:

Goose Foot Street Furniture designed and manufactured 10 curved Tula benches and 9 bespoke Tula tables for Frederick Gough School in Scunthorpe.

Staff at the school wanted to provide outdoor seating areas and improve the aesthetics of the playground, in addition to creating an outdoor eating option for pupils.

Going forward, the staff met with the Student Council and provided options for the pupils to decide how they wanted their areas to look. The request was made for the benches to be curved, without backs and for them to be placed around the perimeter of the playground.

The dining tables needed to be of a height that enabled the pupils to stand and eat together.

#### The Outcome:

Each of the 1800m long bespoke benches were manufactured using galvanised mild steel and powder coated in-house to match the school colours; red, grey and blue.

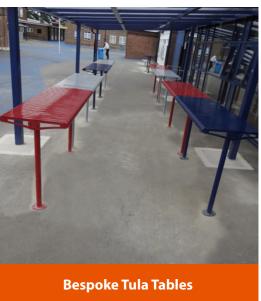
The curved radius was determined by a curved painted feature on the playground surface. Gary Henderson, Business Development Executive at Goose Foot said: "We designed the radius of the benches to blend in with the curved feature, providing an aesthetically pleasing series of rest and relaxation positions for the students."

The bespoke Tula tables were then designed and manufactured following the exact same style, material and colour range of the benches but with extended legs to bring the table height up to 1150mm from the floor.

A spokesperson for the school said: "Although only recently in situ, the tables and benches appear robust and aesthetically attractive and will hopefully give good service long into the future."

The benches were scattered around different parts of the playground and the tables installed immediately adjacent to the main indoor canteen area, providing easy access and space for up to 54 pupils to use comfortably.

Britannia House, Junction Street, Darwen, BB3 2RB





### **Goose Green, Altrincham**





**Project:** Goose Green Development Scheme

**Client:** Planit-IE

Location: Altrincham Town Centre



#### **Details:**

A £6m public realm project led by Altrincham Forward to transform the appearance of Altrincham town centre has converted its vehicle-dominated streets into a pedestrian-friendly environment.

We worked with Planit-IE to manufacture twenty five bespoke tree grilles and eight bespoke 2.6m seats for the town centre. In addition, we supplied twelve bespoke mild steel cycle stands, all with intricate laser cut designs, and a wall mounted corner bench with 60mm thick Iroko slats which fits around the Goose Green plinth.

All the steelwork was powder coated at our in-house facility.

## **Kingsmill Road Development, Wrexham**





**Project: Kingsmill Road Regeneration** 

**Client: Anwyl Homes Location:** Kingsmill Road

#### **Details:**

Goose Foot was selected by Anwyl Homes to work together on the Kingsmill Road development in Wrexham. Anwyl chose the Tula range, which includes curved and straight modular seats together with two Goose Foot signature litter bins.

Located in the central courtyard at Kingsmill Road, these seats take pride of place and allow for a stronger network of open space. The local residents are delighted with their new facilities and opportunity to mingle in comfort with their neighbours.

The seating was designed to mirror the surroundings of the open space and act as a catalyst for local regeneration.

## **Roe Lee Park Regeneration**

Roe Lee Park Regeneration **Project: Client:** Blackburn with Darwen Council

**Location:** Blackburn, Lancashire

#### **Details:**

Goose Foot Street Furniture is continuing its close working relationship with Blackburn With Darwen Council after being approached to supply new picnic sets for Roe Lee Park.

The Tula picnic set blends seamlessly into the parks' environment and allows for increased usage of the open space.

Goose Foot were delighted to be selected by Blackburn with Darwen council to supply the picnic sets in Roe Lee Park.

At a national and local level, we are being encouraged to spend more time outdoors and the provision of a picnic area certainly aids this.





## Sainsbury's, Oldham

**Project:** Sainsbury's, Oldham

**Client:** Sainsbury's **Location:** Oldham

#### **Details:**

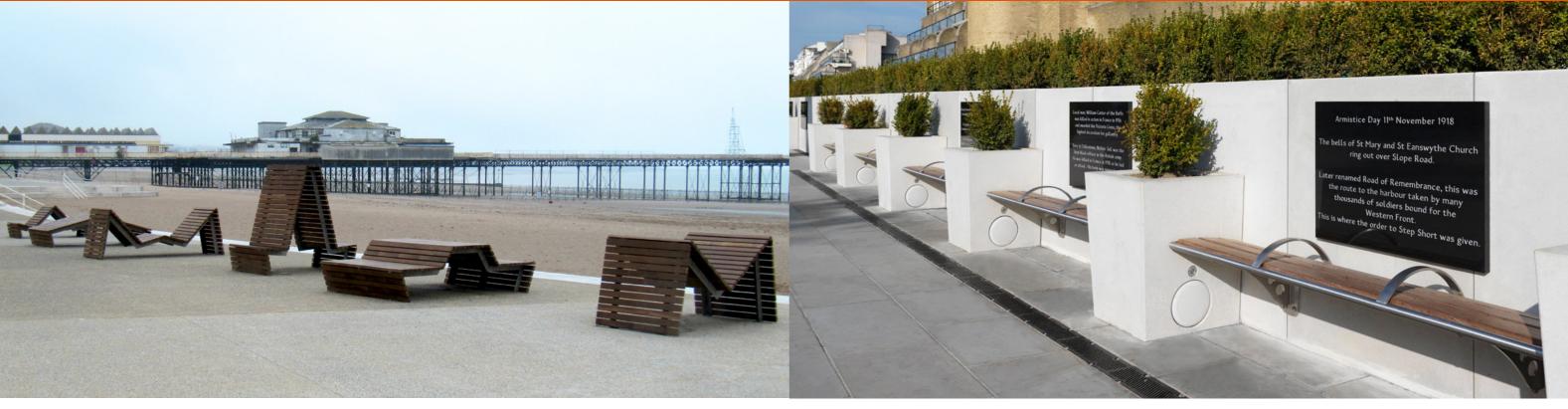
We were selected to supply seating for the public realm area at Sainsbury's, Oldham as part of an ongoing town centre regeneration project.

The Tula seat in 304 grade stainless steel, with its stylish and contemporary design, matches the modern town centre scheme. Additional seats were also ordered as the council looks to integrate the different levels throughout the town centre.

This new outdoor seating area allows for a stronger network of open space at the superstore and offers shoppers the chance to relax. This is the fourth mainstream supermarket chain to select Goose Foot as the supplier of seats and benches in the last 12 months.







**Project:** Waterfront Regeneration

Client: Conwy County Borough Council

**Location:** Colwyn Bay, Wales **Collaboration:** Freshwest Design

#### **Details:**

Goose Foot was chosen by Freshwest Design to work together in producing ten eye catching seats and benches for the promenade, as part of the Colwyn Bay Waterfront Regeneration Project.

The seat frames were laser cut and fabricated at our state-of-the-art factory in Darwen, UK, using 316 marine grade stainless steel and kebony syp timbers. The final fabrication, assembly and installation was undertaken by Freshwest Design. These bespoke seats were specifically designed to stop people in their tracks and provoke discussion from the general public.

The Colwyn Bay Waterfront Project combines the renewal of coastal defences with regeneration improvements to the promenade, creating a modern, sustainable and attractive waterfront. A key element of the project is the idea of circular movement – encouraging people to use the prominent road and pedestrian signs to travel along the promenade, up to the town centre and up to Old Colwyn near Parc Eirias.





Project:

Memorial and Bespoke Seating Step Short Educational Charity

**Location:** 

**Client:** 

Folkestone, Kent

**Collaboration:** m-tec

#### Details:

Goose Foot Street Furniture and sister company m-tec were commissioned by the educational charity Step Short to manufacture the completely bespoke seating and iconic stainless steel arch. Unveiled by Prince Harry in August 2014, this project marks the centenary of the outbreak of World War 1.

To accompany the iconic arch, Goose Foot designed and manufactured the bespoke wall mounted benches using marine grade 316 stainless steel and Iroko slats to fit seamlessly into the recesses. The benches create a timeless feature within the town centre and blend into the surroundings perfectly.

The project marks the route taken by many of the men, a large number of whom would not return, marching down the Road of Remembrance to board the ships.

Goose Foot Street Furniture were honoured to be a part of the project, as it's such a special way to remember those who sacrificed so much for the country during the War.

# STEP SHORT





## **Bespoke Seating - Kaluga Bench**









#### TECHNICAL DATA

Manufactured by Goose Foot and designed in collaboration with Planit-ie, these iconic seats measure 4m x 1m and are constructed using marine grade 316 stainless steel and ethically sourced supplies of iroko. Easily recognisable across a variety of urban realm projects, these seats are designed for comfort, style and eye catching recognition.

#### **Size Options**

4m standard length

#### **Variations**

Skateboard stops on request

#### **Leg Mounting Options**

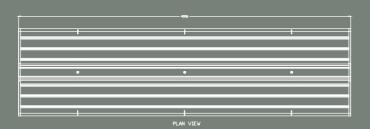
Surface

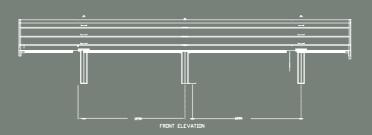
#### Other Options

As one of the foremost designers and manufacturers of street furniture, Goose Foot is able to build this seat in a variety of styles. Shorter, without a backrest or single sided. Our design engineers are on hand to create the perfect seat or bench to suit your requirements.

In collaboration with Planit-ie









#### TECHNICAL DATA

The bespoke Kaluga bench is available with a range of options, including a stainless or mild steel frame combined with Iroko hardwood timber slats to create a unique and contemporary seating solution. As a bespoke product, it can also be made to any desired length.

Available either with or without a backrest, and with the option of armrests, the modular hot-dip galvanised frame can be polyester powder coated to any RAL colour to suit the surrounding landscape.

The stylish Kaluga bench is perfect for regeneration projects, college and university campuses, as well as city centres, shopping precincts and other open spaces.

#### **Size Options**

Kaluga can be made to any length.

#### Variations

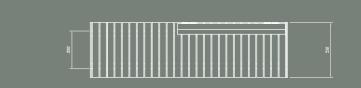
Mild steel, 304g or 316g stainless steel frame

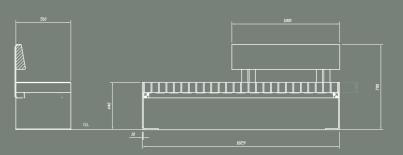
#### **Leg Mounting Options**

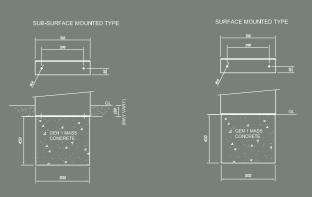
Surface or Sub-Surface

#### Other Options

Armrests and backrests or part backrests available















#### TECHNICAL DATA

The bespoke Celle Curved Bench combines a 316 or 304 grade stainless steel frame with high-quality Iroko hardwood timber slats, creating a contemporary and eye-catching seating option for all types of environments.

With custom dimensions available, the Celle Curved Bench can be manufactured as a part or half circle, as a fully circular bench and as a tree seat.

The internal radius of the curve starts at 900mm (minimum achievable) but can be increased to any size to meet your requirements.

This stylish curved bench is available with the option of a mild steel, hot-dip galvanised frame which can be polyester powder coated to any RAL colour to suit the surrounding landscape. It can also be modified to include backrests and armrests.

#### **Size Options**

Celle from part circle to a full circle

#### **Variations**

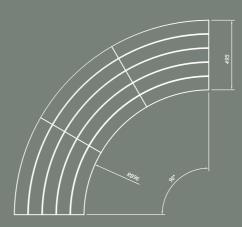
Mild steel, 304g or 316g stainless steel frame

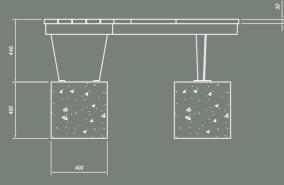
#### **Leg Mounting Options**

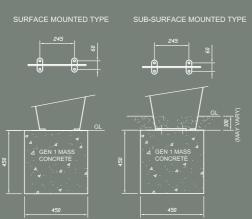
Surface or Sub-Surface

#### Other Options

Armrests and backrests or part backrests available







#### TECHNICAL DATA

Bespoke steel planter manufactured from 3mm thick, 304g or 316g stainless steel. Fully welded fabrication with a uniform satin polish finish as standard.

It is recommended to incorporate a GRP Liner with this product (we can supply).

This product can also be manufactured in powder coated mild steel.

#### **Size Options**

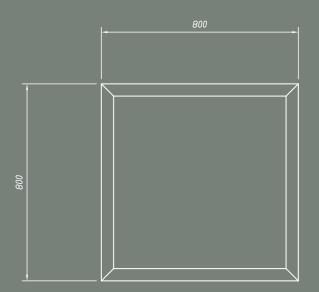
Standard 800mm x 800mm x 800mm. Bespoke sizes available.

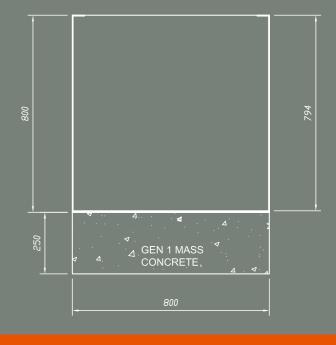
#### Variations

Stainless steel (304g and 316g), or galvanised mild steel (powder coated).

#### Other Options

Laser cut logo or corporate branding. Timber manifestations/cladding.





## **Goose Foot Bespoke Products**



With over 30 years' experience in the industry, Goose Foot is widely recognised as the go-to steel fabricator of bespoke street furniture solutions for urban realm and regeneration projects across the UK's public and private sectors.

We work closely with landscape artists and architects, building contractors and local authorities to custom-build furniture to your specifications, either in batch orders or as one-off bespoke products.

## **Unique, Modern, Comfortable and Built to Last!**



Seats



**Benches** 







**Cycle Stands** 



**Picnic Sets** 





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